



2006 – 2008 Honda TRX 450R/ER

This is what we recommend for Pro level Open Class MX or CC style power. 520cc



Sparks Racing Big bore kit 103mm (520cc)	\$1099.95
Sparks Racing MX camshaft	\$234.95
Sparks Racing ultra-duty exhaust guides (set) *if needed	\$49.90
Sparks Racing ultra-duty oversized exhaust seats (set)	\$65.90
Sparks Racing oversized exhaust valves (set)	\$89.95
*Optional Sparks Racing oversized exhaust valves titanium (set)	\$324.00
Sparks Racing clutch upgrade kit	\$30.95
Bottom end gasket kit	\$40.73

Sparks Racing Exhaust system	\$499.95
Sparks Racing Air filter kit	\$59.95
Sparks Racing CDI	\$349.95

Bore stock carburetor	\$325.00
Port head	\$550.00
Install exhaust guides *if needed	\$75.00
Install oversized exhaust seats	\$150.00
Shim valves	\$50.00
Complete tear down & assembly	\$450.00
Bore cases for Big bore cylinder	\$100.00



Parts Total	\$2522.18
Labor Total	\$1700.00
Package Total	\$4222.18



Sparks Racing 11200 Pitts Ave Bakersfield, CA 93306
 (661)872-4343 www.sparksracing.com