



2004-2005 Honda TRX 450R

This kit will build Pro level MX power. 490cc



Sparks Racing Big Block kit 98mm 490cc	\$1099.95
Sparks Racing MX camshaft	\$234.95
Sparks Racing titanium intake valve set	\$134.95
Sparks Racing ultra-duty exhaust guides (set)* if needed	\$49.90
Sparks Racing ultra-duty oversized exhaust seats (set)	\$65.90
Sparks Racing oversized exhaust valves (set)	\$89.95
*Optional Sparks Racing oversized exhaust valves titanium (set)	\$324.00
Sparks Racing clutch upgrade kit	\$30.95



Sparks Racing Exhaust system	\$499.95
Sparks Racing Air filter kit	\$44.95
Sparks Racing CDI	\$349.95
Sparks Racing 41mm FCR carburetor kit	\$699.95
*option - Bore 41mm to 43mm carburetor	\$325.00



Port head	\$550.00
Install exhaust guides* if needed	\$75.00
Install oversized exhaust seats	\$150.00
Shim valves	\$50.00
Install clutch kit	\$25.00
Top end tear down & assembly	\$150.00

Parts Total	\$3301.35
Labor Total	\$1000.00
Package Total	\$4301.35



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