



2004-2005 Honda TRX 450R

This kit will build Pro level TT or Drag power. 530cc



Sparks Racing Big Block kit 102mm	\$1099.95
Sparks Racing X4 TT/Drag camshaft	\$349.95
Lightweight rocker arm	\$108.00
Sparks Racing HD valve spring kit	\$211.27
Sparks Racing ultra-duty exhaust guides (set) *if needed	\$49.90
Sparks Racing ultra-duty oversized exhaust seats (set)	\$65.90
Sparks Racing oversized intake valves titanium (set)	\$324.00
Sparks Racing oversized exhaust valves titanium (set)	\$324.00
Sparks Racing titanium valve spring retainers (set of 4)	\$139.80
Sparks Racing clutch upgrade kit	\$30.95
Bottom end gaskets	\$44.35



Sparks Racing Exhaust system	\$499.95
Sparks Racing Air filter kit	\$44.95
Sparks Racing CDI	\$349.95
Sparks Racing 41mm FCR carburetor kit	\$699.95
*option - Bore 41mm to 43mm carburetor	\$325.00

Port head	\$550.00
Install exhaust guides *if needed	\$75.00
Install oversized exhaust seats	\$150.00
Machine oversized intake seats	\$75.00
Shim valves	\$50.00
Machine cases	\$100.00
Complete tear down & assembly	\$450.00



Parts Total	\$ 4342.87
<u>Labor Total</u>	<u>\$ 1450.00</u>
Package Total	\$ 5792.87

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