



2004-2005 Honda TRX 450R

490cc

This kit will build Pro level TT or Drag power.



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| Sparks Racing Big Block kit 98mm | \$1099.95 |
| Sparks Racing X4 TT/Drag camshaft | \$349.95 |
| Lightweight rocker arm | \$108.00 |
| Sparks Racing HD valve spring kit | \$211.27 |
| Sparks Racing ultra-duty exhaust guides (set) *if needed | \$49.90 |
| Sparks Racing ultra-duty oversized exhaust seats (set) | \$65.90 |
| Sparks Racing oversized intake valves titanium (set) | \$324.00 |
| Sparks Racing oversized exhaust valves titanium (set) | \$324.00 |
| Sparks Racing titanium valve spring retainers (set of 4) | \$139.80 |
| Sparks Racing clutch upgrade kit | \$30.95 |



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| Sparks Racing Exhaust system | \$499.95 |
| Sparks Racing Air filter kit | \$44.95 |
| Sparks Racing CDI | \$349.95 |
| Sparks Racing 41mm FCR carburetor kit | \$699.95 |
| *option - Bore 41mm to 43mm carburetor | \$325.00 |

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|-----------------------------------|----------|
| Port head | \$550.00 |
| Install exhaust guides *if needed | \$75.00 |
| Install oversized exhaust seats | \$150.00 |
| Machine oversized intake seats | \$75.00 |
| Shim valves | \$50.00 |
| Top end tear down & assembly | \$150.00 |



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|---------------|------------|
| Parts Total | \$ 4298.52 |
| Labor Total | \$ 1050.00 |
| Package Total | \$ 5348.52 |

Sparks Racing 11200 Pitts Ave Bakersfield, CA 93306
 (661)872-4343 www.sparksracing.com