



2004-2005 YFZ 450



Sparks Racing standard bore high compression piston	\$259.95
Sparks Racing clutch upgrade kit	\$30.95
Head and base gaskets	\$54.90
Bottom end gaskets	\$17.53

Bottom end choices

2004 YFZ stock crank assembly 440cc	-----
2006 YFZ stock crank assembly 450cc	\$300.00
Sparks Racing +3mm Stroker crank assembly 475cc	\$399.95



Sparks Racing Exhaust system	\$499.95
Sparks Racing Air filter kit	\$119.95
Sparks Racing jet kit	\$49.95
Sparks Racing TPS bypass plug	\$19.95
Sparks Racing CDI	\$349.95



Sparks Racing oiling modification kit	\$374.95
Or Sparks Racing oiling modification*	\$50.00
*(Requires complete engine disassembly)	
Sparks Racing High Volume Oil Pump	\$97.95



Sparks Racing port head & multi-angle valve job	\$550.00
Sparks Racing shim valves	\$50.00
Complete tear down & assembly	\$450.00
Top end only tear down & assembly	\$150.00

Parts Total	\$1501.03
<u>Labor Total</u>	<u>\$1100.00</u>
440cc Total	\$2601.03

Parts Total	\$1801.03
<u>Labor Total</u>	<u>\$1100.00</u>
450cc Total	\$2901.03

Parts Total	\$1900.98
<u>Labor Total</u>	<u>\$1100.00</u>
475cc Total	\$3000.98



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