



2004-2005 YFZ 450



Sparks Racing 98mm Big bore cylinder kit	\$899.95
Sparks Racing clutch upgrade kit	\$30.95
Bottom end gaskets	\$17.53

Bottom end choices

2004 YFZ stock crank assembly 470cc	-----
2006 YFZ stock crank assembly 480cc	\$300.00
Sparks Racing +3mm Stroker crank assembly 505cc	\$399.95



Sparks Racing Exhaust system	\$499.95
Sparks Racing Air filter kit	\$119.95
Sparks Racing jet kit	\$49.95
Sparks Racing TPS bypass plug	\$19.95
Sparks Racing CDI	\$349.95



Sparks Racing oiling modification kit	\$374.95
Or Sparks Racing oiling modification*	\$50.00
*(Requires complete engine disassembly)	
Sparks Racing High Volume Oil Pump	\$97.95



Sparks Racing port head & multi-angle valve job	\$550.00
Sparks Racing shim valves	\$50.00
Bore stock carburetor	\$325.00
Complete tear down & assembly	\$450.00
Top end only tear down & assembly	\$150.00

Parts Total	\$2086.13
<u>Labor Total</u>	<u>\$1425.00</u>
470cc Total	\$3511.13

Parts Total	\$2386.13
<u>Labor Total</u>	<u>\$1425.00</u>
480cc Total	\$3811.13

Parts Total	\$2486.08
<u>Labor Total</u>	<u>\$1425.00</u>
505cc Total	\$3911.08



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